



Experts in air quality, odour and emission monitoring.

# Annual Emission Testing Report

Report: **R017874**

**Shred-X, Wetherill Park**



Accredited for compliance with ISO/IEC 17025 - Testing. NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, calibration, and inspection reports.

## Document Information

Client Name: Shred-X  
Report Number: R017874  
Date of Issue: 25 November 2024  
Attention: Prabhat Zala  
Address: 29C Davis Rd  
Wetherill Park NSW 2164  
Testing Laboratory: Ektimo Pty Ltd, ABN 86 600 381 413

## Report Authorisation

*Morgan Knapton*

**Morgan Knapton**  
**Air Monitoring Consultant**



NATA Accredited Laboratory  
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**Aaron Davis**  
**Ektimo Signatory**

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The report shall not be reproduced except in full.

Please note that only numerical results pertaining to measurements conducted directly by Ektimo are covered by Ektimo terms of NATA accreditation as described in the Test Methods table. This does not include calculations that use data supplied by third-parties, comments, conclusions, or recommendations based upon the results. Refer to Test Methods section for full details of testing covered by NATA accreditation.

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## 1 Executive Summary

### 1.1 Background

Ektimo was engaged by Shred-X to perform emission testing at their Wetherill Park plant. Testing was carried out in accordance with Environment Protection Licence 21426.

### 1.2 Project Objective & Overview

The objective of the project was to quantify emissions from one (1) discharge point to determine compliance with Shred-X's Environmental Licence.

Monitoring was performed as follows:

Location	Test Date	Test Parameters*
EPA 1 - Dust Collector System Ventilation Stack	31 October 2024	Solid particles Oxygen (O <sub>2</sub> ), carbon dioxide (CO <sub>2</sub> )

\* Flow rate, velocity, temperature, and moisture were also determined.

All results are reported on a dry basis at STP.

### 1.3 Licence Comparison

The following licence comparison table shows that the analyte is within the licence limit set by the NSW EPA as per licence 21426 (last amended on 1 November 2021).

EPA No.	Location Description	Parameter	Units	Licence Limit	Detected Values 31-Oct-24
1	Dust Collector System Ventilation Stack	Solid Particles	mg/m <sup>3</sup> at STP dry	20	<2

*Please note that the measurement uncertainty associated with the test results was not considered when determining whether the results were compliant or non-compliant.*

## 2 Results

### 2.1 EPA 1 - Dust Collector System Ventilation Stack

<b>Date</b>	31/10/2024	<b>Client</b>	Shred-X
<b>Report</b>	R017874	<b>Stack ID</b>	EPA 1 - Dust Collector System Ventilation Stack
<b>Licence No.</b>	21426	<b>Location</b>	Wetherill Park
<b>Ektimo Staff</b>	Morgan Knapton/Sam Estell	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records.		241007

Stack Parameters		
Moisture content, %v/v	1.3	
Gas molecular weight, g/g mole	28.9 (wet)	29.0 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.29 (wet)	1.29 (dry)
Gas density at discharge conditions, kg/m <sup>3</sup>	1.16	
Gas Flow Parameters		
Flow measurement time(s) (hhmm)	1015 & 1145	
Temperature, °C	28	
Temperature, K	301	
Ambient pressure, kPa	101	
Stack pressure, kPa	101	
Velocity at sampling plane, m/s	13	
Volumetric flow rate, actual, m <sup>3</sup> /s	4.4	
Volumetric flow rate (wet STP), m <sup>3</sup> /s	3.9	
Volumetric flow rate (dry STP), m <sup>3</sup> /s	3.9	
Mass flow rate (wet basis), kg/h	18000	

Gas Analyser Results		Average
	Sampling time	1029 - 1129
		Concentration
		% v/v
Carbon dioxide		<0.4
Oxygen		20.9

Isokinetic Results		Results	
	Sampling time	1028-1129	
		Concentration	Mass Rate
		mg/m <sup>3</sup>	g/min
Solid Particles		<2	<0.5
Isokinetic Sampling Parameters			
Sampling time, min		60	
Isokinetic rate, %		99	
Gravimetric analysis date (total particulate)		06-11-2024	

### 3 Sample Plane Compliance

#### 3.1 EPA 1 - Dust Collector System Ventilation Stack

Sampling Plane Details	
Sampling plane dimensions	650 mm
Sampling plane area	0.332 m <sup>2</sup>
Sampling port size, number & depth	4" BSP (x2), 85 mm
Duct orientation & shape	Vertical Circular
Downstream disturbance	Exit >2 D
Upstream disturbance	Bend 4 D
No. traverses & points sampled	2 12
Sample plane conformance to AS 4323.1	Conforming but non-ideal

**The sampling plane is deemed to be non-ideal due to the following reasons:**  
 The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D

### 4 Plant Operating Conditions

See Shred-X records for complete process conditions.

Based on information received from Shred-X personnel, it is our understanding that samples were collected during typical plant operations.

### 5 Test Methods

All sampling and analysis were performed by Ektimo unless otherwise specified. Specific details of the methods are available upon request.

Parameter	Sampling method	Analysis method	Uncertainty*	NATA accredited	
				Sampling	Analysis
Sampling points - Selection	NSW EPA TM-1 (AS 4323.1)	NA	NA	✓	NA
Flow rate, temperature & velocity	NSW EPA TM-2 (USEPA Method 2)	NSW EPA TM-2 (USEPA Method 2)	8%, 2%, 7%	NA	✓
Moisture content	NSW EPA TM-22 (USEPA Method 4)	NSW EPA TM-22 (USEPA Method 4)	8%	✓	✓
Molecular weight	NA	NSW EPA TM-23 (USEPA Method 3)	not specified	NA	✓
Dry gas density	NA	NSW EPA TM-23 (USEPA Method 3)	not specified	NA	✓
Carbon dioxide	NSW EPA TM-24 (USEPA Method 3A)	NSW EPA TM-24 (USEPA Method 3A)	13%	✓	✓
Oxygen	NSW EPA TM-25 (USEPA Method 3A)	NSW EPA TM-25 (USEPA Method 3A)	13%	✓	✓
Solid particles (total)	NSW EPA TM-15 (AS 4323.2)	NSW EPA TM-15 (AS 4323.2)	3%	✓	✓ <sup>††</sup>

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\* Uncertainties cited in this table are estimated using typical values and are calculated at the 95% confidence level (coverage factor = 2).

†† Gravimetric analysis conducted at the Ektimo NSW laboratory.

## 6 Quality Assurance/Quality Control Information

Ektimo is accredited by the National Association of Testing Authorities (NATA) for the sampling and analysis of air pollutants from industrial sources. Unless otherwise stated test methods used are accredited with the National Association of Testing Authorities. For full details, search for Ektimo at NATA's website [www.nata.com.au](http://www.nata.com.au).

Ektimo is accredited by NATA to ISO/IEC 17025 - Testing. ISO/IEC 17025 - Testing requires that a laboratory have adequate equipment to perform the testing, as well as laboratory personnel with the competence to perform the testing. This quality assurance system is administered and maintained by the Quality Director.

NATA is a member of APAC (Asia Pacific Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through mutual recognition arrangements with these organisations, NATA accreditation is recognised worldwide.

Unless specifically noted, all samples were collected and handled in accordance with Ektimo's QA/QC standards.

## 7 Definitions

The following symbols and abbreviations may be used in this test report:

% v/v	Volume to volume ratio, dry basis
~	Approximately
<	Less than
>	Greater than
≥	Greater than or equal to
AS	Australian Standard
BSP	British standard pipe
CTM	Conditional test method
D	Duct diameter or equivalent duct diameter for rectangular ducts
D <sub>50</sub>	'Cut size' of a cyclone is defined as the particle diameter at which the cyclone achieves a 50% collection efficiency i.e. half of the particles are retained by the cyclone and half pass through it. The D <sub>50</sub> method simplifies the capture efficiency distribution by assuming that a given cyclone stage captures all of the particles with a diameter equal to or greater than the D <sub>50</sub> of that cyclone and less than the D <sub>50</sub> of the preceding cyclone.
DECC	Department of Environment & Climate Change (NSW)
Disturbance	A flow obstruction or instability in the direction of the flow which may impede accurate flow determination. This includes centrifugal fans, axial fans, partially closed or closed dampers, louvres, bends, connections, junctions, direction changes or changes in pipe diameter.
EPA	Environment Protection Authority
ISC	Intersociety Committee, Methods of Air Sampling and Analysis
ISO	International Organisation for Standardisation
ITE	Individual threshold estimate
Lower bound	When an analyte is not present above the detection limit, the result is assumed to be equal to zero.
Medium bound	When an analyte is not present above the detection limit, the result is assumed to be equal to half of the detection limit.
NA	Not applicable
NATA	National Association of Testing Authorities
NT	Not tested or results not required
OM	Other approved method
PM <sub>10</sub>	Particulate matter having an equivalent aerodynamic diameter less than or equal to 10 microns (µm).
PM <sub>2.5</sub>	Particulate matter having an equivalent aerodynamic diameter less than or equal to 2.5 microns (µm).
PSA	Particle size analysis. PSA provides a distribution of geometric diameters, for a given sample, determined using laser diffraction.
STP	Standard temperature and pressure. Gas volumes and concentrations are expressed on a dry basis at 0 °C, at discharge oxygen concentration and an absolute pressure of 101.325 kPa.
TM	Test method
TOC	Total organic carbon. This is the sum of all compounds of carbon which contain at least one carbon-to-carbon bond, plus methane and its derivatives.
USEPA	United States Environmental Protection Agency
Velocity difference	The percentage difference between the average of initial flows and after flows.
VOC	Volatile organic compound. A carbon-based chemical compound with a vapour pressure of at least 0.010 kPa at 25°C or having a corresponding volatility under the given conditions of use. VOCs may contain oxygen, nitrogen and other elements. VOCs do not include carbon monoxide, carbon dioxide, carbonic acid, metallic carbides and carbonate salts.
Upper bound	When an analyte is not present above the detection limit, the result is assumed to be equal to the detection limit.
95% confidence interval	Range of values that contains the true result with 95% certainty. This means there is a 5% risk that the true result is outside this range



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